

**Work Order ID 86575**

July-05-12 11:40:34 AM

**\*86575\***

Page 1

Item ID: D4463-13

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Tank Bottom

Start Date: 7/05/12 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 7/09/12 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals:

Process Plan: 

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4463	C								

100

0.00

**\*100\***

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg

6661. 062

Prog rev: 2Dwg rev: 26 0 Jun 12-7-7

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

6 0 Jun 12-7-7

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

8/26/09(x6) \_\_\_\_\_

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12.07.10

# Work Order ID 86575

July-05-12 11:40:34 AM

**\*86575\***

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Item ID: D4463-13 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Tank Bottom  
 Start Date: 7/05/12 Start Qty: 5.00 **\*5\*** Cust Item ID:  
 Required Date: 7/09/12 Req'd Qty: 5.00 **\*5\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp Stamp
160 <b>*160*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				<u>6X</u>			<u>12/07/10</u>
170 <b>*170*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>UMA</u>  Memo	0.00  0.00				<u>6</u>	<u>9</u>		<u>12-07-10</u>
180 <b>*180*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00				<u>CK</u>	<u>12/7/10</u>		

MF  
12-07-10

# Picklist Print

July-05-12 11:40:33 AM

Page 1

Work Order ID: 86575

Parent Item: D4463-13

Parent Item Name: Tank Bottom

Start Date: 7/05/12

Required Date: 7/09/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No			100	sf	505.4868	2.748	14.463158			
6061-T6 .063 Sheet													

Location

Loc Qty

Loc Code

MAT021

505.4868320

113608

0

116308

5.01556842

117285

67.544

119331

44.2

119802

5.94

120218

15.86

120866

64.8126316

121805

302.114632

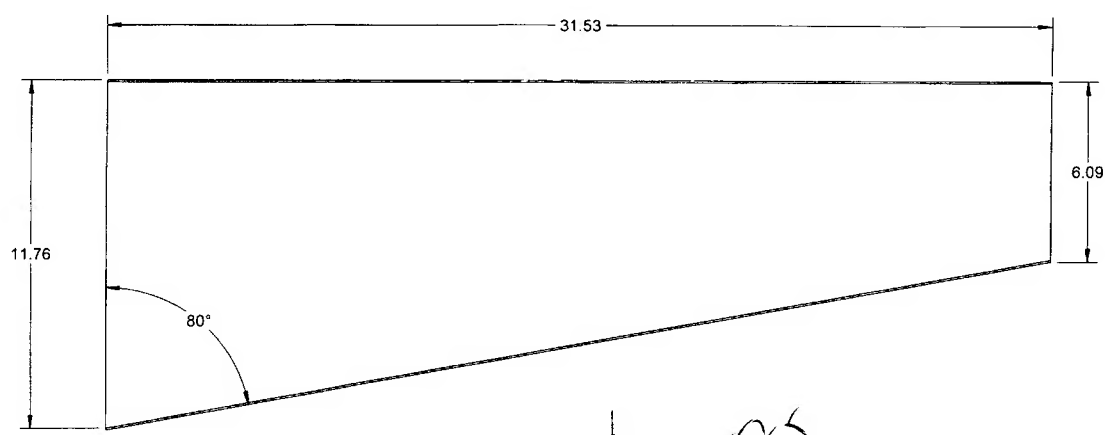
121805

Sm 12-7-7



R0.19  
TYP

0.50  
TYP



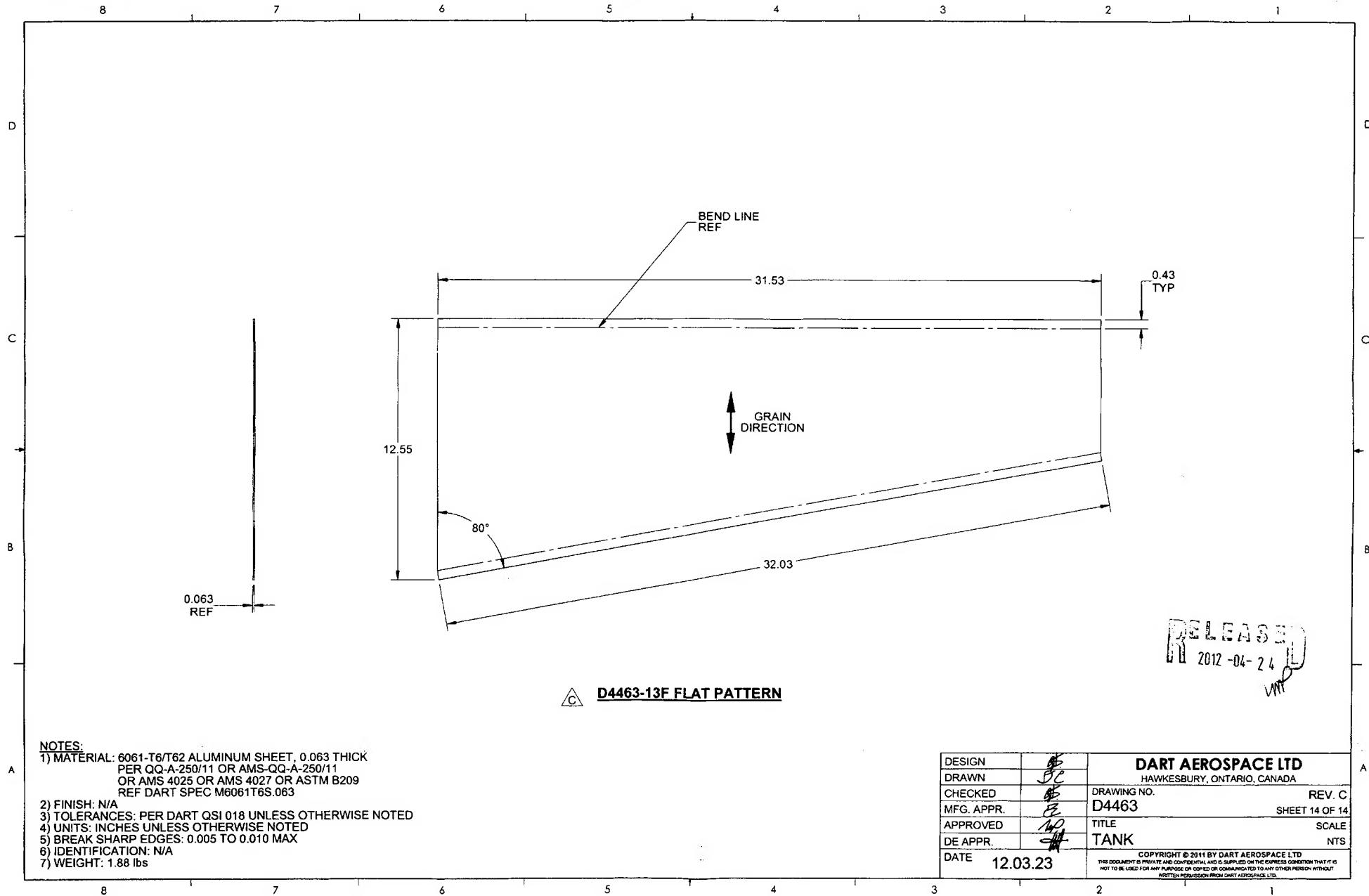
*all 56575*

RELEASED  
2012-04-24

**D4463-13 TANK BOTTOM**







- NOTES:**
- 1) MATERIAL: MADE FROM D4463-13F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 1.88 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>BC</i>	D4463	SHEET 13 OF 14
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	TANK	NTS
DATE	12.03.23	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



RELEASED  
2012-04-24  
WNT

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.063
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
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